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**Meeting:** Teva Pharmaceuticals USA  
Warrington Township, Bucks County, Pennsylvania  
Langan Project No.: 130028800

**Date / Location:** Meeting Date: March 11, 2010  
PennDOT District 6-0

**Attendees:** See Attached Attendee list

**Prepared By:** AnnMarie Vigilante, PE

**Date Prepared:** March 15, 2010

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The following is a summary of issues and action items raised at the Scoping Meeting associated with Teva Pharmaceutical USA project in Warrington Township, Bucks County, Pennsylvania.

- Langan gave a brief overview of the project which is the construction of a high cube warehouse facility consisting of two 85 foot tall buildings totaling 1.6 million square feet, to be constructed on a 156 acre parcel between Limekiln Pike and Lower State Road. Two access drives are proposed for the facility from Lower State Road, one for employees only and one for trucks. The facility would employ 462 employees utilizing shift work on off peak hours. The initial anticipated truck generation is 75-100 trucks per day with 150-200 per day at full build out. The anticipated opening of the facility is 2013.
- The following scope of study area for the Transportation Impact Study (TIS) was directed by PennDOT.
  - Route 611 and Bristol Road
  - Bristol Road and Lower State Road
  - All intersections where County Line Road, Lower State Road, and Limekiln Pike come together
  - County Line Road and the southern leg of Lower State Road/Kulp Road
  - Lower State Road and Street Road
  - Lower State Road and Pickertown Road
  - Limekiln Pike and Mill Creek Road
  - Limekiln Pike and Upper State Road
  - County Line Road and Stump Road
  - Limekiln Pike and Lower State Road (added by PennDOT)
  - Route 611 and County Line Road
  - County Line Road and Titus Avenue

- County Line Road and Keith Valley Road/Kansas Road (added by PennDOT)
  - County Line Road and Folly Road (added by PennDOT)
  - County Line Road and Kulp Road/Lower State Road (added by PennDOT)
  - County Line Road and Kenas Road/Woodlawn Avenue (added by PennDOT)
  - County Line Road and 202 Parkway (added by PennDOT)
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- PennDOT stated that the intersections of County Line Road and Limekiln Pike, County Line Road and Lower State Road, and Lower State Road with Limekiln Pike should be studied during the Peak School hour (1pm to 4pm).
  - PennDOT stated that the TIS should analyze the future build out year (2018) with the assumption that PennDOT's WD1 and 2 are in place.
  - Bucks County expressed their concern with truck traffic on County Line Road and SR 309 and the impacts that may result from an accident on the SR 202 parkway.
  - Teva stated that the majority of the facilities trucks would utilize the SR 202 Parkway.
  - Rebecca Kiefer stated that improvements must be in place along County Line Road at the triangle intersection prior to the opening of Teva.
  - PennDOT stated that they are not opposed to phasing the improvements, however, full improvements must be in place prior to the facilities full build out.
  - PennDOT stated that they believe that WD2 can be designed and constructed in the necessary timeframe Teva would need it to be if the project was moved up on the State's Transportation Improvement Plan (TIP).
  - PennDOT stated that a meeting should be scheduled between the upper management of the Department, DVRPC, Bucks County, Montgomery County, and the township to discuss the timing of the WD2 project.
  - PennDOT stated that the Limekiln spur through the Teva property must be constructed by Teva to help mitigate the anticipated traffic increase as a result of the project.
  - PennDOT stated that in the TIS, Teva should account for in its base condition the Warrington Plaza, the proposed Church and the parcel of land along SR 611 that is currently undeveloped (the Grasso property).
  - If right-of-way acquisitions are necessary from adjacent property owners for the construction of the Limekiln spur, then PennDOT, the township and Teva will need to discuss Teva's ability to acquire such ROW in further detail.
  - Montgomery Township stated that they issued a review letter regarding the preliminary TIS for the project. The major concern was restricting truck traffic on surrounding

# Meeting Minutes

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roadways. Montgomery Township stated that Teva should prepare a Truck Restriction Study.

- PennDOT stated that they would do a Truck Restriction Study on the State Routes if requested by the Township.
- It was decided that Montgomery Township will place a request with the Department that they do a study of the state roads in the project area and that Teva will consider conducting a study of the municipal roads identified by Kevin Johnson of TPD.
- Montgomery Township stated that Teva should use school peak hour pm information in its TIS for the three intersections in the County Line Road triangle.
- Montgomery Township stated that they had concerns with the height of the proposed building should the building be subdivided and additional floors added. The issue would be the additional traffic generated by the additional square footage. This will be addressed by Teva.
- PennDOT's WD2 design manager stated that Teva's stormwater improvement plans must be coordinated with the WD2 project due to all the issues with NPDES permits on WD1.